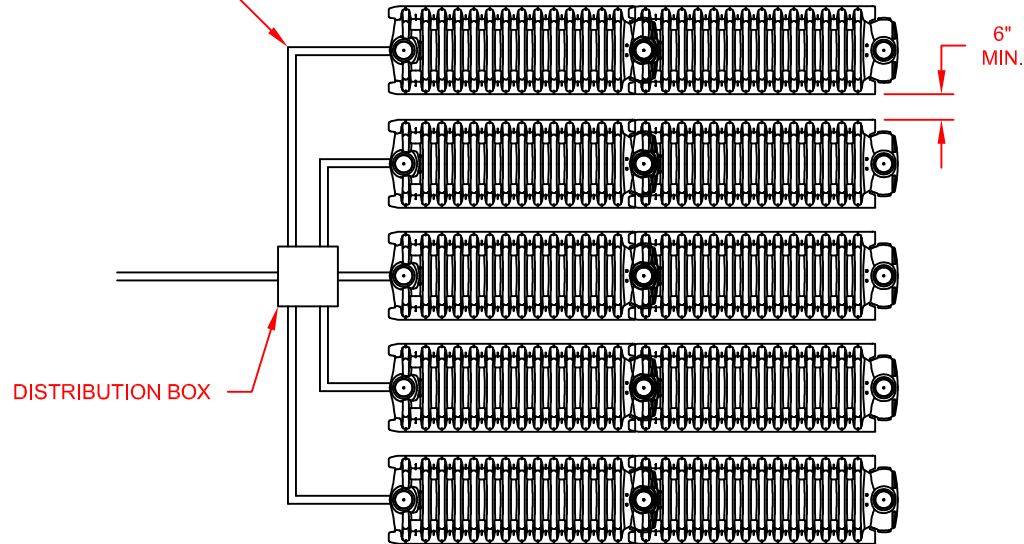


ADS SEWER & DRAIN AND/OR  
ADS TRIPLEWALL OR  
PER LOCAL REGULATION



**NOTES:**

1. EXCAVATE AND LEVEL INSTALLATION AREAS.
2. SMOOTH IRREGULARITIES IN THE EXCAVATION. A LEVEL, FLAT SURFACE IS REQUIRED.
3. INSTALL ARC LEACHING CHAMBERS IN ADJACENT ROWS TO COVER DESIRED AREA.
4. INSTALL UNIVERSAL END CAP AND SECURE IN PLACE WITH BACKFILL.
5. INSTALL 4" PIPE TO EACH ROW OF ARC CHAMBER USING KNOCKOUTS PROVIDED IN THE UNIVERSAL END CAPS.
6. ENDS OF ROWS MAY BE CONNECTED WITH PIPING TO IMPROVE DISTRIBUTION.
7. FILL PERIMETER AND INTERIOR SIDEWALL AREAS TO TOP OF CHAMBERS AND WALK INTO PLACE. AVOID LARGE ROCKS OR DEBRIS IN COVER MATERIAL.
8. COVER ARC LEACHING CHAMBERS TO A MINIMUM OF 12" OF GRANULAR COVER AFTER CONSOLIDATION FOR H-10 APPLICATIONS. AVOID LARGE ROCKS OR DEBRIS IN COVER MATERIAL. COVER HEIGHTS AND LIVE LOADING LIMITS ARE IMPACTED BY BOTH SOIL TYPE AND COMPACTION REQUIREMENTS. CONTACT ADS WHEN POOR SOILS ARE ENCOUNTERED AND FOR MAXIMUM FILL HEIGHTS. LIVE LOAD CONDITIONS ARE NOT RECOMMENDED.

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| 1    | FORMATTING UPDATES AND RENAMED | TJR | 03/18/16 |       |
|------|--------------------------------|-----|----------|-------|
| REV. | DESCRIPTION                    | BY  | MM/DD/YY | CHK'D |

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**ARC 24  
CLUSTER INSTALLATION**

DRAWING NUMBER: **STD-907B**



|           |          |
|-----------|----------|
| DRAWN BY: | TJR      |
| DATE:     | 09/05/07 |
| CHK'D BY: | CKS      |
| SCALE:    | NTS      |
| SHEET:    | OF       |