



ID	WT	JT	GD	RD	BD	GS	L
15	2 3/8	3 1/2	18.709	18.179	23 1/8	7/8	6 1/2
18	2 1/2	3 1/2	21.709	21.179	26 5/8	7/8	6 1/2
24	3	3 1/2	27.709	27.179	32 5/8	7/8	7
30	3 1/2	3 1/2	34.000	33.470	39 1/2	7/8	7
36	4	3 1/2	40.000	39.470	45 5/8	7/8	7
42	4 1/2	4	46.281	45.564	52	3/4	7

NOTE: JOINT GEOMETRY IS APPROXIMATE AND SUBJECT TO CHANGE BASED ON EQUIPMENT WEAR

- ▽ DESIGNATES 1/4" X 45° CHAMFER
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- NOTE: THIS CHAMFER IS NOT PRESENT ON JOINT SIZES 15"-18". HEIGHT REMAINS AS MARKED

ID	A	D	E	F	G
15-36	0 to $\frac{1}{16}$	0.200	0.126	0.326	1.750
42	0 to $\frac{3}{8}$	0.300	0.146	0.446	2.500

ID	B	C
15-18	1/8	-
24-42	3/32	3/32

1	UPDATED PER MARKUPS	BSW	12/06/21	ALI
REV.	DESCRIPTION	BY	MM/DD/YY	CHKD
15"-42" DIA. WALL "B"				

4640 TRUEMAN BLVD
HILLIARD, OHIO 43026

ADS.Foltz

DRAWN BY:	BSW
DATE:	9-21-21
QC'D BY:	ALI
SCALE:	NTS
SHEET:	OF